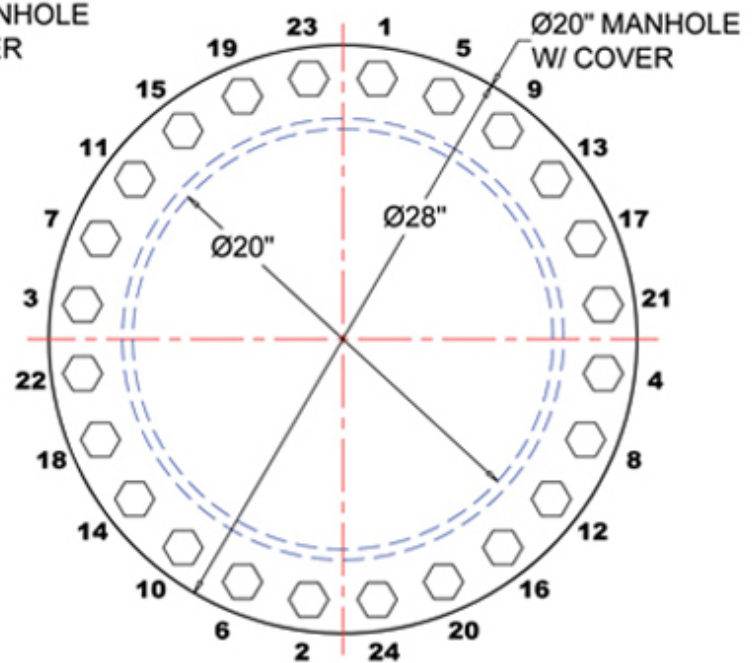


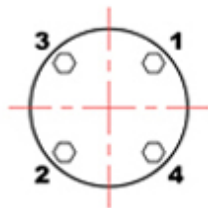
FLANGE BOLTING SEQUENCE



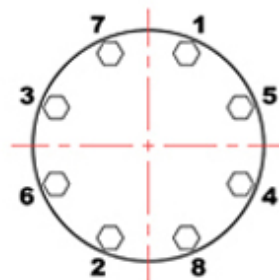
28 BOLT FLANGE
not to scale



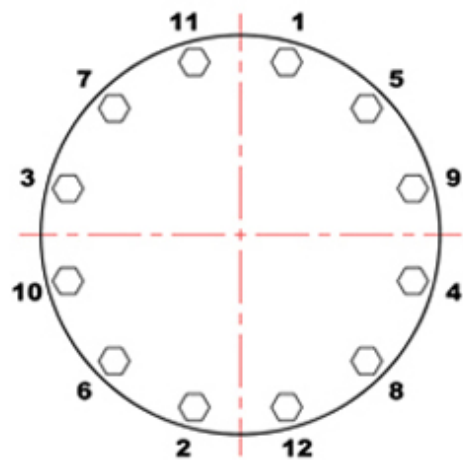
24 BOLT FLANGE
not to scale



4 BOLT FLANGE
not to scale



8 BOLT FLANGE
not to scale



12 BOLT FLANGE
not to scale